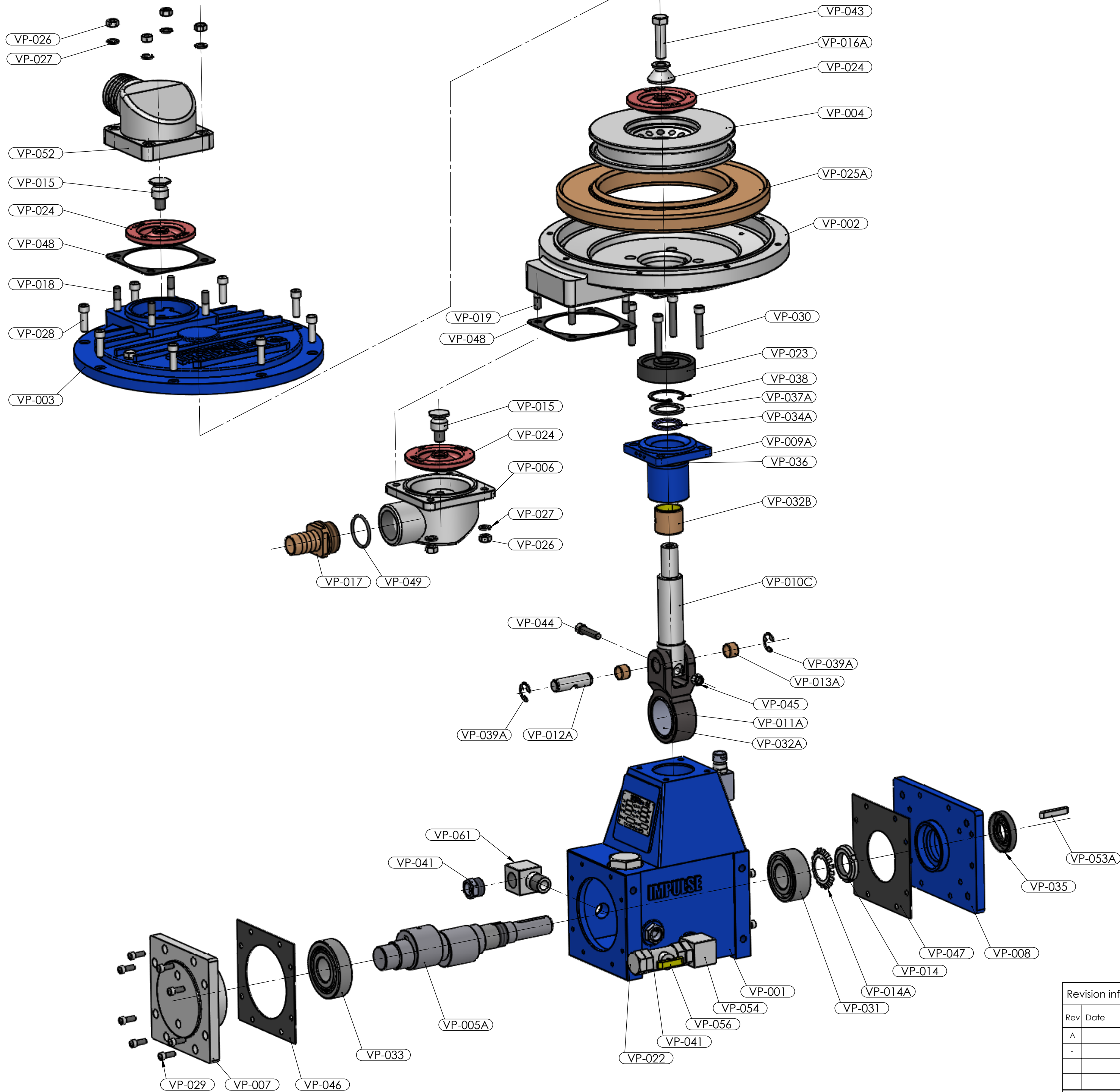




64	1	VP-032B	GLACIER BUSH Ø30xØ34x30
63	1	VP-014A	LOCK WASHER MB6
62	1	AD-121	NIPPLE 1/2"NPT x 1/2"BSP
61	1	VP-061	ELBOW 1/2"NPTMx1/2"BSPF
60			
59	1	VP-059	BONDED SEAL 1" BSP
58	1	VP-058	BONDED SEAL 1/2"BSP
57	1	VP-057	PLUG 1"BSP
56	1	KO-059	BALL VALVE 1/2"BSP
55			
54	1	VP-054	ELBOW 1/2"NPTMx1/2"NPTF
53	1	DM40-062	KEY 6x6x40
52	1	VP-052	AIR OUTLET COVER
51	1	VP-051	BLEEDER VALVE
50			
49	1	VP-049	O-RING 35.5x3
48	2	VP-048	GASKET COVER (SUC-DIS)
47	1	VP-047	GASKET BRG.COVER (SHAFT TRANSIT)
46	1	VP-046	GASKET BRG.COVER
45	1	VP-045	NYLOC NUT M8
44	1	CS 835 SS	BOLT M8x35 SS
43	1	HB 1245	BOLT M12x45 DIN933
42	1	VP-042	ELBOW 1/4"NPTMx1/4"BSPF
41	2	VP-041	OIL LEVEL INDICATOR 1/2"BSP
40	1	VP-040	I.D. LABEL VACUUMPUMP IMPULSE
39	2	VP-039A	CIRCLIP EXTENAL Ø15
38	1	VP-038	CIRCLIP INTERNAL Ø42 DIN472
37	1	VP-037A	WASHER Ø30xØ42x2.5
36	1	VP-036	O-RING 42xØ3
35	1	VP-035	OIL SEAL 25x50x10
34	1	VP-034A	WIPER SEAL 30x40x7-10
33	1	VP-033	ROLLER BEARING NUP306 EC
32	1	VP-032A	GLACIER BUSH Ø45xØ50x30
31	1	VP-031	BALL BEARING 3206 A-2Z
30	4	CS 845	BOLT M8x45 DIN912
29	16	CS 615	BOLT M6x15 DIN912
28	8	CS 825	BOLT M8x25 DIN912
27	9	SW 8	SPRING WASHER 8mm
26	8	HN 8	HEX NUT M8
25	1	VP-025A	MAIN DIAPHRAGM IM
24	3	VP-024	VALVE RUBBER (SUC-DIS)
23	1	VP-023	SHAFT SEAL CONN. ROD
22	2	CI 1-2	PLUG 1/2"BSP
21	2	CI 1-8	PLUG 1/8"BSP
20			
19	4	VP-019	STUD M8x38-15-15
18	4	VP-018	STUD M8x45-15-15
17	1	VP-017	SPIGOT 1"BSP Ø25 HOSE
16	1	VP-016A	DIAPHRAGM INSERT
15	2	VP-015	DIAPHRAGM BOLT
14	1	VP-014	LOCK NUT KM06
13	2	VP-013A	GLACIER BUSH Ø15xØ17x12
12	1	VP-012A	CONNECTING ROD PIN Ø15
11	1	VP-011A	CONNECTING ROD (EYE)
10	1	VP-010C	CONNECTING ROD Ø15
9	1	VP-009A	PEDSTAL BEARING BUSH HOUSING
8	1	VP-008	BEARING COVER (SHAFT TRANSIT)
7	1	VP-007	BEARING COVER (CLOSED)
6	1	VP-006	AIR INLET COVER
5	1	VP-005A	CRANKSHAFT Ø22 COMPLETE
4	1	VP-004	DIAPHRAGM SOCKET VP50
3	1	VP-003	DIAPHRAGM COVER TOP
2	1	VP-002	DIAPHRAGM COVER BOTTOM
1	1	VP-001	BEARING HOUSING
ITEM NO.	QTY.	Item Code	DESCRIPTION

Revision information					format	scale	projection		
Rev	Date	Drn	Appr	Info	A 2	1:3.5			
A		ML	-		Drawn : AK				Title: VACUUM PUMP VP-50
-		ML			Date : 28-05-2014				Dwg No. : 2014-09082 Rev. A
					Weight: Kg				Material : Material <not specified>
					State : Under Editing				Treatm. : -
UNSPECIFIED GEOMETRICAL LINEAR AND ANGULAR TOLERANCE SHALL CONFORM TO ISO 2768-MK (UNLESS OTHERWISE STATED)					Impulse Pumps B.V. - Arendsenweg 9 - 7021 PC Zelhem - The Netherlands				